

# ENVIRONMENTAL SUSTAINABILITY

CHI INNOVATE 2024



Sustainability as SingHealth's way of life

PATIENTS. AT THE HEART OF ALL WE DO.®



01

## Health Care Delivery

TARGET  
**ZERO HARM**

Good Clinical Practice



Green Building  
and Innovation



Renewable  
Energy



Waste  
Management



Sustainable  
Transportation



Reducing  
Desflurane Use



Water  
Efficiency

02

## Health Care Supply Chain



Sustainable Procurement

03

## Build the Culture of Sustainability



# SINGHEALTH ENVIRONMENTAL SUSTAINABILITY DECARBONISATION PLANS



## SingHealth

*Defining Tomorrow's Medicine*

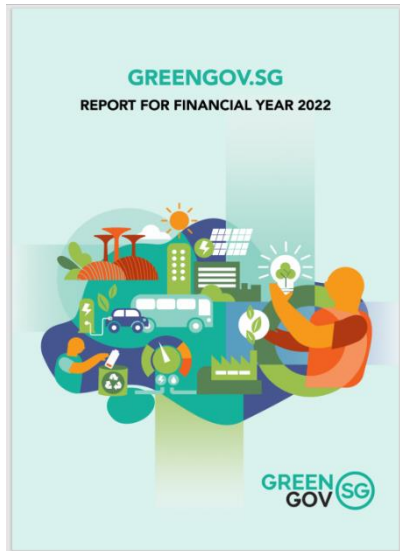
*Sustainability as SingHealth's way of life*



## Reduction of waste by repairing damaged linen

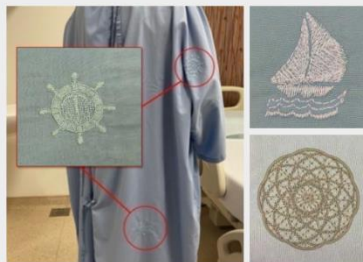
Linen with small tears in them are repaired by stitching embroidery pieces over the holes; or converted into smaller pieces of linen

- **Reuse** approximately **30% of the damaged linen**
- **Reduce** about **1.25 tonnes of waste**
- **Save** estimated **\$47,000** annually



### Reducing waste in hospitals

Hospital linens such as patient pyjamas, towels and linen wrappers are subject to wear and tear over time. In 2021, Sengkang General Hospital had approximately 13,000 pieces of damaged linens, which typically would have been disposed of as general waste. The staff came up with the idea to repair damaged linen and convert them into smaller linen. This initiative enabled the hospital to reuse approximately 30% of the damaged linen and reduce about 1.25 tonnes of waste, saving an estimated \$47,000 annually.



Examples of embroidery patterns used to repair damaged linen

## Pilot study utilising recirculation air during non-operational hours for operating theatres (30 OTs)

From 8pm to 6am and 24 hours



### Potential Energy savings

~ **4.5 / 11.25** GWh yearly



### CO<sub>2</sub>e mission savings<sup>1</sup>

~ **2,363 / 5,906** tonnes CO<sub>2</sub>e yearly



### Mature rain trees required to offset CO<sub>2</sub>e impact<sup>2</sup>

~ **118K / 295K** trees yearly

<sup>1</sup> Assumption of 1 kWh produces 0.525 kg of CO<sub>2</sub>e

<sup>2</sup> Assumption of 1 mature rain tree absorbs approx. 0.02 tonnes CO<sub>2</sub>e a year



## Smart IOT Lighting System

Achieved an impressive **75% additional energy savings** over its current T8 LED lighting system in one of its carpark projects by initiating a groundbreaking AI Smart lighting revolution.

### Sustainable Impact

Drive a positive environmental impact through cutting-edge energy management solutions.

### Smart Technology

Utilize advanced sensors for precise individual control and real-time monitoring.

### Incredible Savings

Realize unparalleled efficiency and significant cost reductions throughout the transformation journey.

- ✔ **\$0 Capital Expenditure**
- ✔ **Reduced Carbon Footprint**

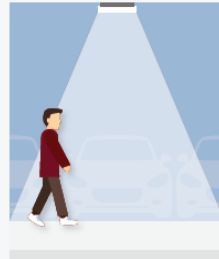
- ✔ **Improve Safety & Experience**
- ✔ **Hassle Free Installation**

### LED

By utilizing high-quality LED chips with a luminous efficiency of 160 lm/w, it consumes less power while providing the same level of illumination compared to other LEDs in the market.



Lights dimmed  
(No occupants detected)



Gradual lights brighten  
(Occupant entering range)



Light to full on  
(Occupant in full range)



Lights dim  
(Occupant exiting range)

### Radar

With a 5.8GHz radar, it offers an adjustable sensing radius of up to 6 meters to suit various environments.

### Bluetooth

Built on the latest Bluetooth Mesh technology for wireless networking, it employs wireless networking with a communication **range of approximately 60 meters**. It supports both local and remote control, offers seamless dimming, and allows for device grouping.

# Cool Enclosure

The new Eastern General Hospital (EGH) and the Singapore University of Technology and Design (SUTD) have collaborated to develop Cool Enclosure, an **outdoor water feature with evaporative cooling columns** for persons living with dementia and caregivers, that also help to **reduce the temperature** of the environment within it.

SUTD Students



Daniel Leong  
Assistant Director



Water in terra cotta pot is cooled by **> 6 deg C** from ambient

- Water
- Terra cotta
- Evaporative cooling

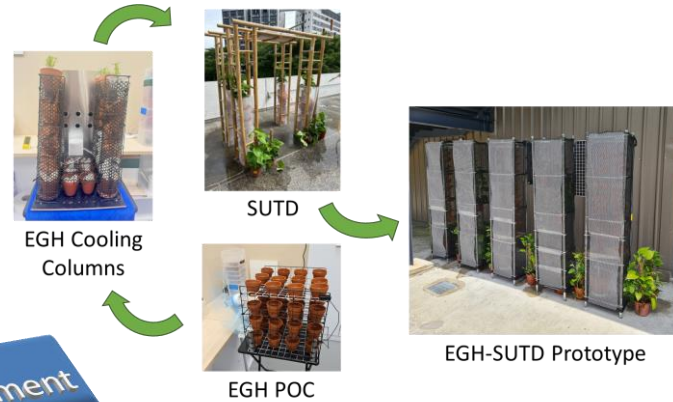
Idea

Frugal Engineering

- Do More with Less
- Keep it Simple
- Use available parts
- Recycle
- Low cost

- Iterate
- Get user input

Agile Development

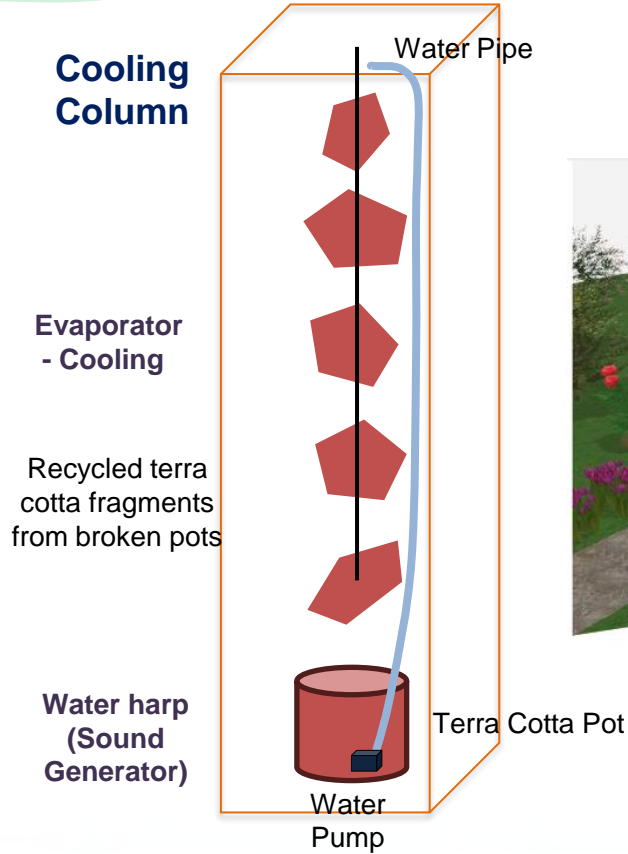


EGH Cooling Columns

SUTD

EGH POC

EGH-SUTD Prototype



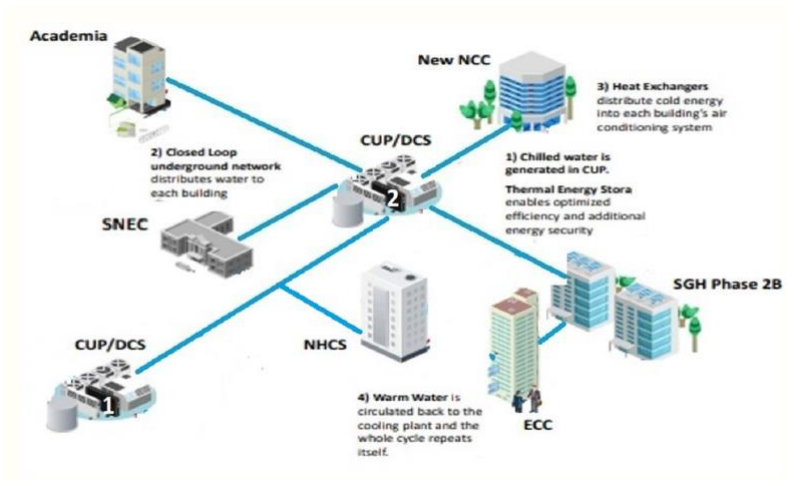
Flexible arrangement of Cooling Columns for different spaces  
(Visualization provided by SUTD)

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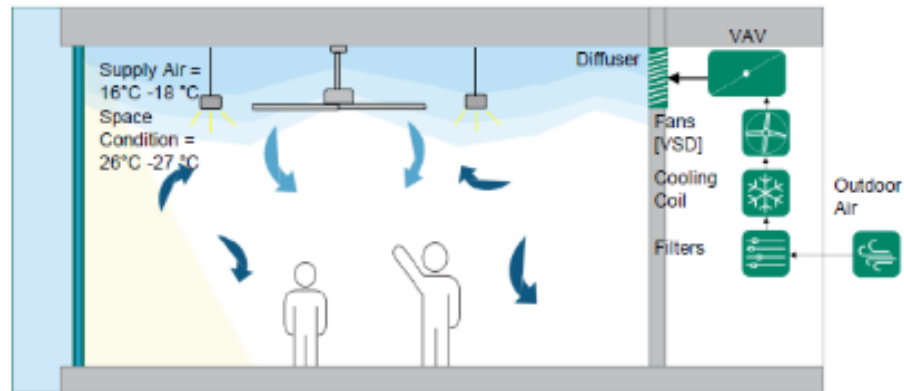
# Green Building Design and Innovation & Renewable Energy



## Singapore General Hospital Campus District Cooling System



## Eastern General Hospital Campus Hybrid Cooling System



Solar Photovoltaic (PV) system for SingHealth Institutions



# 01 Healthcare Delivery: Good Clinical Practice



## Sustainable clinical practice is KEY to reduce use of resources

- Avoid unnecessary intervention
- Sub-cutaneous medications
- Teleconsultation to reduce travel
- Disease prevention: vaccination, alcohol, smoking, weight management
- Prevent complications:
  - Optimisation of chronic illness
  - Appropriate antibiotic prophylaxis
  - Good surgery preparation and systems and care pathways
  - Expertise and training
  - Good clinical care and rehabilitation

### Good Practices

- Preparation
- Procedure
- Equipment and solid waste
- Waste management



## 01

## Waste Reduction



## Preparation for Surgery

- Paperless OT: listing to surgery
- Review of surgical sets to remove unnecessary instruments
- Avoid unnecessary interventions: non-indicated antibiotics, catheterization by going to toilet before surgery, histology
- Open gowns and gloves for right number of people



Saves water and hand towel

# Reducing Desflurane Use (Medical Gases) and Others



- Anaesthetic gases used in OTs are potent greenhouse gases – with global warming potential (GWP) of Desflurane at approximately 40-50x that of sevoflurane
- However, desflurane still has its clinical relevance

## Initiative in CGH in 2020 to 2024



**87% reduction in Desflurane**  
from 2020 to 2024

Cost savings of **\$154,000**

**1,035 tonnes of CO<sub>2</sub>e**  
equivalent emissions over 3 years

## Oral vs IV preparations

Oral paracetamol premedication instituted for all elective surgical patients. Reduces IV paracetamol which is more costly, higher environmental impact and not better clinically. 50% reduction achieved. Accepted to BJA for publication



## Ongoing QI project in SKH since 2021



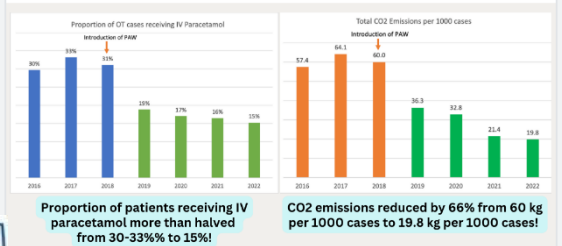
**Reduce use of Desflurane**

**50% reduction**  
in Desflurane usage over 1.5 years

**45% reduction in carbon emissions**



## Department Achievements PARACETAMOL



## Pilot in KKH in 2023



**Reduce Desflurane**

use in OTs through education and awareness, unplugging desflurane vaporisers from anaesthesia machines and audits

Cost savings of **42% in medical gases** in OT operations

**80% reduction in CO<sub>2</sub>e**  
equivalent emissions over 10 weeks

**~75% of anaesthetists** polled agreed with **removing the Desflurane vaporiser** totally from the anaesthesia machine

01

## Waste Reduction



### Intraoperative Equipment

- Surgeon preference list for each surgery with frequent updates
- Separate essential and optional items
- Open sets and equipment: open when needed
- Opt for **Reusable** instead of single use
- Sutures instead of clips



Pour only sufficient lotion  
for skin cleansing  
preparation

*“Don’t open it unless you  
need it!” principle*



Keep within shelf life of 7 days

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# Waste Reduction F&B in OT



- Buffet with reusable utensils
- Request desired amount
- Only 1 waste bin required



Reusable Lacquer Bento Boxes



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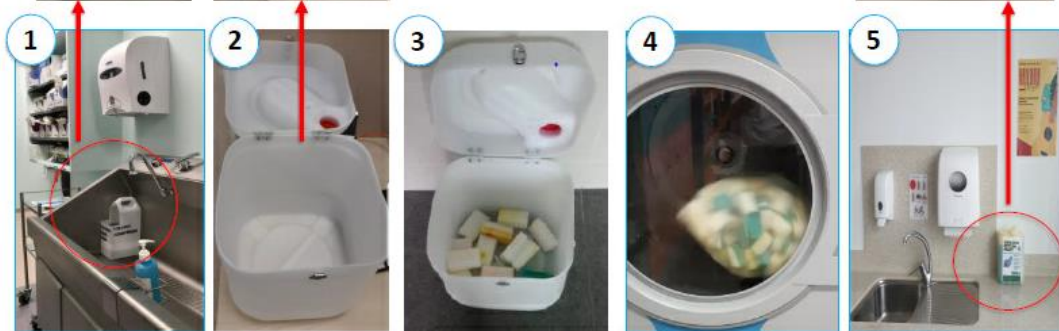
# REPURPOSE



## OT Scrub Brushes Recycling Project



- Implemented on 28 Aug 19
- Located at MC L8, 9, 10 Collaboration Space



1. Recycled container placed at each scrub sink for disposal of used brush

2. OTCT transfers and collate all brushes into a main recycled container

3. At the end of the day, OTCT collects and brings to ES

4. Used brushes are dried in a laundry bag in the dryer weekly/once bag is full

5. Dried brushes are stacked into recycled container

### SCRUB BRUSH RECYCLING PROJECT

Reduce. Reuse. Recycle.

- Disposable scrub brushes used by surgeons and nurses to scrub hands and arms before surgery.
- Brown stains are due to disinfectant soap with iodine.
- When worn out, the sponge can be disposed and the plastic brush recycled.
- They can be used around the house for scrubbing the bathroom tile or countertops or even car tyres!

These scrub brushes are safe to use around the home!

Do your part in saving the planet.  
You can now pick up these brushes at MC L8 Collaboration Space Pantry Brought to you by the SKH Green Committee

### Uses

1. Self collection by staff for personal use
2. Acupuncture clinic for safety measures:
  - Count
  - Injury

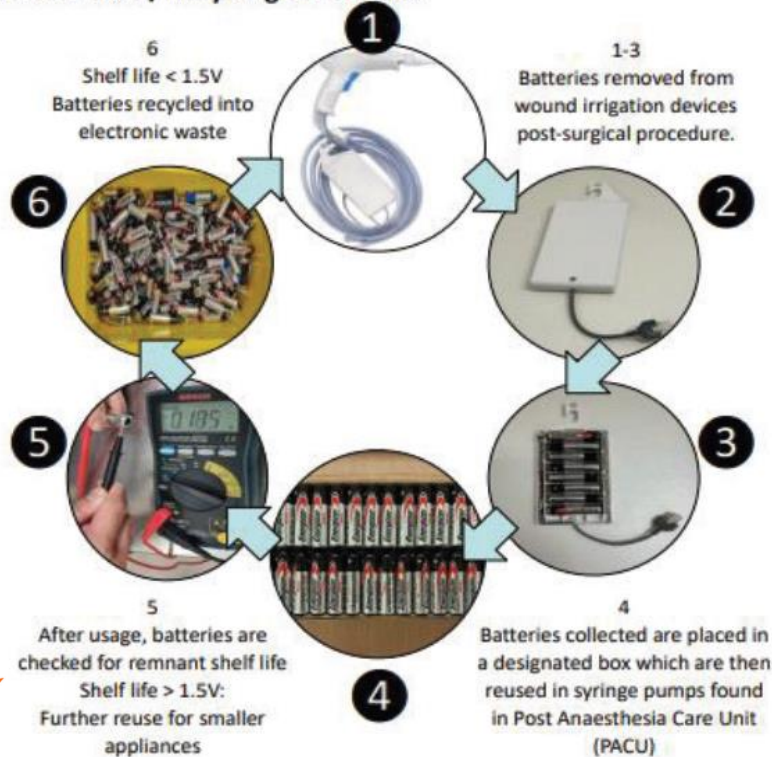


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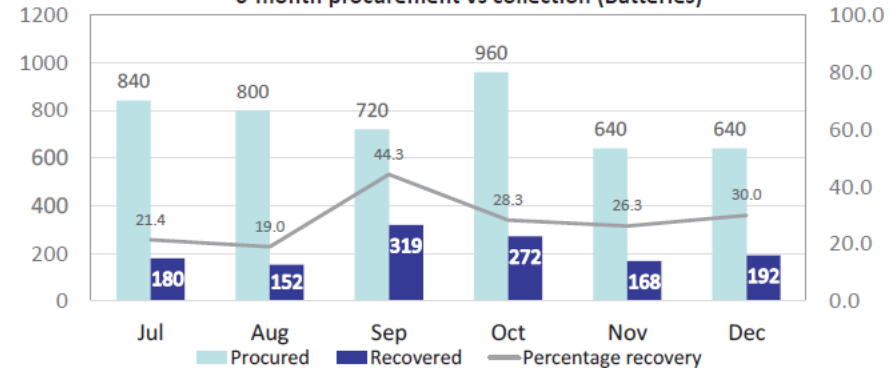
# REPURPOSE



## Collection & Reuse / Recycling of Batteries



6-month procurement vs collection (Batteries)



No. of batteries recovered from recycling 1283 ÷ No. of batteries procured 4600 x 100% = **27.89%**

With this initiative, OT is buying lesser batteries. **Cost savings in 6 months is \$769.80**



01

# REPURPOSE



## Why Vi-Cap?

Capnography systems pose the threat of cross contamination between patients.

American Society of Anaesthesiologists (Patient Monitoring Safety Standards)\* requires clinicians to monitor capnography waveform to ensure proper and adequate ventilation of patient undergoing anaesthesia and sedation.

The capnography sampling line should include an anti-microbial filter to prevent cross infection between patients and not contaminating the capnography system.

\* when a capnography system is available.



As advocates of sustainability, N&E has created Vi-Cap by upcycling syringes collected from hospitals in Singapore, thus supporting circular economy.

## What is unique about Vi-Cap?

**Vi-Cap represents an advancement in the safe use of the capnography system.**

Vi-Cap is a first-in-the-world, standalone, sterile, non-invasive, single use anti-bacterial/viral (N95) filter attached to the side stream monitoring line of the capnography system to reduce cross-contamination between patients, as the capnography system is not routinely changed between cases.

## What are the benefits?:

1. Easily attachable to side stream monitoring system.
2. Prevents cross -contamination between patients.

## Components

N95 Filter, Vikang99, Barrel, Teflon Holder

## Indications for use

To be used on patients who benefit from capnography monitoring.

All patients undergoing surgical procedures with monitored anaesthesia care, and especially when sedative, anxiolytic, or analgesic medications are administered for patients' safety and comfort.

## Duration of effectiveness:

24 hours; One-time use.

## Certifications:

- 1) Microbial Cleanliness Test (Bioburden) (BS EN 14683:2019 /ISO 11737-1:2018)
- 2) Sub-micron Particulate Filtration Efficiency (PFE) at 0.1 Micron
- 3) SARS Cov-2 Antiviral Activity (ISO 18184:2019)
- 4) Proven Antibacterial Activity (EN 1276:2009) against *Staphylococcus aureus* ATCC 6538, *Escherichia coli* ATCC 10536, *Pseudomonas aeruginosa* ATCC 15442, *Enterococcus faecium* ATCC 6057, *Salmonella typhimurium* ATCC 13311 with more than 5 log reduction

Refer to [www.vikang.com](http://www.vikang.com) for more tests.

## HSA Risk Classification:

Class A

## Wholesale Manufacturer:

N&E Innovations Pte Ltd, Singapore

01

# REPURPOSE



Repurpose the gowns wrappers to line the “Kick about Basin” and the Swab



Repurpose instrument packaging trays as anaesthetic trays

Recycled disposable diathermy quiver used to contain ampoules and act as cushion to deliver the ampoules from Pharmacy to OT and vice versa via pneumatic tube.



To prevent staff from getting injured by the POP Saw Blade. Empty Mikrozid wipes container is used to cover the POP Saw Blade



01

# REPURPOSE



Reusing Ophthalmic Pack's Packaging for patients to store their shoes and clothes.



Plastic covers from Basin set are repurposed for storing documents.



Repurpose OT waste to Good Use

01

# REPURPOSE



Gift Wrappers & Christmas Decorations



### Promoting Upcycling Through Competitions Nurses Day Decorations



### Joy @ Work Activities – Bingo Game 2021



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# RECYCLING: Waste Segregation



## Make Recycling Accessible

Plastic wrappers      Plastic bottles      Cardboard / Paper

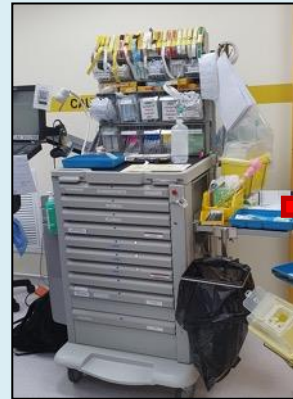
Previously, there was only 1 set of recycling bins for the entire OT floor (very long corridor)

OTS worked with the Environmental Services (ES) department to create 2 collection points along OT corridor

## Recycling bins in all pantries

Previously, there was only one recycling bin to the left of Anaesthetic workstation, which filled up quickly

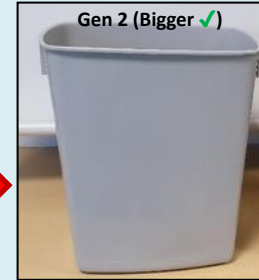
OTS worked with ES department to provide larger bins, reducing trips to empty the bin



Gen 1 (Too Small)



Gen 2 (Bigger ✓)



Place a bin on the left side of the Anaesthetic workstation



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# RECYCLING: Waste Segregation

## Make Recycling Easy with Guide



Reduction of Biohazard waste by 23%



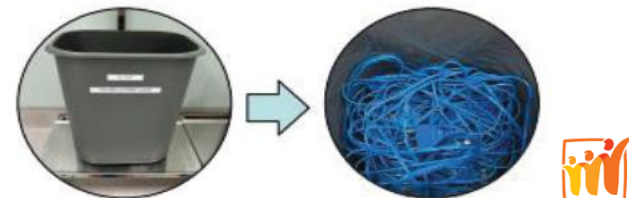
*We have the bins, but we need to be disciplined and USE them appropriately*



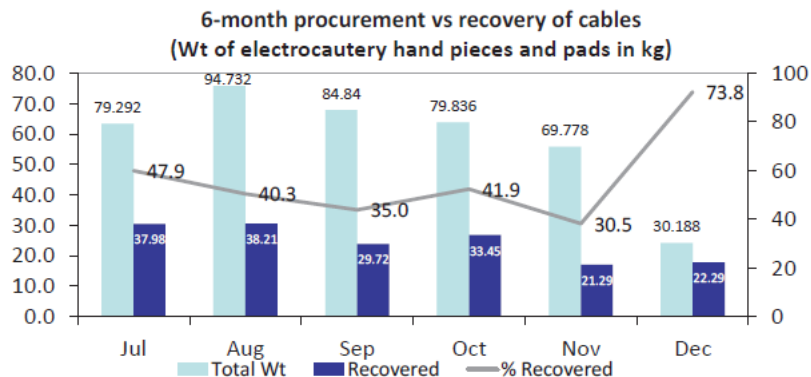
# RECYCLING



## Collection & Recycling of Electrocautery Cables



Electrocautery cables are cut and removed from the hand-pieces and pads respectively, wiped down and placed into the allocated bins before sending to vendor for recycling.



### 6-month collection (Qty of electrocautery hand pieces 44g/pc and pads 38g/pc)

| Month                  | Jul  | Aug  | Sep  | Oct | Nov  | Dec | Total |
|------------------------|------|------|------|-----|------|-----|-------|
| Hand Piece (in pieces) | 935  | 1165 | 1030 | 975 | 578  | 104 | 935   |
| Pad (in pieces)        | 1004 | 1144 | 1040 | 972 | 1167 | 674 | 1004  |

Total weight of cables from electrocautery hand pieces and pads: **438.666kg**

Wt. of electrocautery cables recovered from recycling 182.94 ÷ Wt. of electrocautery cables procured 438.67 x 100% = **41.70%**

- Recovered cables will be processed to extract the copper for recycling. Copper can be melted into new copper for various applications such as wires, printed circuit boards (PCB) and copperwares.

# 01 RECYCLING



Disinfected disposable instruments and sold to vendor for recycling since 2019.

Melted metal to make pots and pans.

Done it 4 times

Total weight of 1,200kg

Proceeds go to SKH Patient Needy Fund



SGH now collects, on the average, about 600 kg of single-use steel instruments per month, following repeated publicity to create awareness among the staff from different departments that use disposable steel instruments for their work.

01

# RECYCLING



- **Green Procurement** is the practice of procuring goods and services that cause minimal adverse environmental impact (Scope 3).
- **Principal Considerations for Green Products / Services:**
  1. Resource (e.g. energy / water) efficient
  2. Made from raw materials obtained in an environmentally sound, sustainable manner
  3. Manufactured in environmentally-friendly production
  4. Respects the environment with appropriate 3R plan and implementation
  5. Distributed with minimal packaging (consistent with care of the product), preferably made of recycled and/or recyclable materials
  6. Certified by recognised international and/ local organisations like Energy Star, Forest Stewardship Council (FSC), Green Seal, Ecologo, Singapore Environmental Council (SEC) etc.



ALPS will lead the effort to championing environmental stewardship in our sourcing efforts by including green requirements & evaluation criteria in all RFPs, where applicable, including providing choices/ options in RFP:

- i. **Business As Usual - Normal Options**
- ii. **Green Options** (with Accreditations or without Accreditations, but supported with proof of evidence)
  - Incorporate the **Price-Quality-Environmental (PQE) ratio** in evaluating proposal
  - ALPS will be working with vendors to identify and increase opportunities to **reduce, reuse and recycle** – e.gs:
    - Reduce use of plastic packaging e.g. during issuance of uniform, etc
    - Collect back carton boxes for reuse
    - Move potential food supplies to local source



# Building a Culture of Sustainability

- Cluster level – e.g. by Committee on Sustainability and Shared Services, Group Allied Health, etc
- Institutional level – e.g. Green Committees, and departmental level



*Sustainability as SingHealth's way of life*

## Annual Clean & Green Event

Celebrate impact and raise awareness

## Awareness and Education

E.g.s. Hackathons, talks and workshops, EDMs, quizzes, etc

## Green Activities

E.g.s. tree-planting, Earth Day, recycling collections, clean-up events, talks/ symposiums, and workshops, etc

## Green Audits

E.g.s. Employee-engagement audits to assess staff's involvement and awareness about sustainability, green event checklist audits, recycling audit, green-building audit

## Green Champions!

Identify, recognise and celebrate staff who advocate for the cause

## Green Spaces

Create green spaces within the hospitals e.g.s. Green Corridor at SGH, locations of recycling bins, gardens, etc

03

# Building a Culture of Sustainability

*Environmental Sustainability Retreat – 9 May 2024*

*- Around 60 participants from different domains including Medical, Nursing, Finance, Communications, Operations, and strategic partners from SIT, UEMS and ISS*



**Wai Hoe NG** · 1st

Group Chief Executive Officer &  
Neurosurgeon

2h · 🌐

Joined the **SingHealth** Environmental Sustainability Retreat yesterday where clinicians, administrators, and partners came together to chart a greener path for healthcare.

Beyond cultural shifts and programmes, fostering public-private collaborations is key to sustainable progress. Together, let's continue innovating and working together to create tangible benefits for our patients and the community.



03

# Building a Culture of Sustainability

## Environmental Shared Service

### SINGHEALTH ENVIRONMENTAL SUSTAINABILITY DRIVE



#### Say NO to Plastics

3 Jul 23, 10am to 4pm  
SingHealth Tower, 12 FRI & FR2

Join the talk and enjoy a free coffee on us. Scan to register now!



We have lined up a series of educational talks and interesting booths on how you can reduce waste to save our Earth!

11am to 12pm Waste, Climate Change and You  
**Zero Waste SG**

12pm to 1pm Recycle Right with SembWaste  
**SembWaste Pte Ltd**

No disposables will be provided so please bring your own cups and shopping bags to the event



#### Plastic Awareness Program:

Do you know what's Singapore's plastic recycling rate?  
5 Jul 23, 12.30pm - 1.30pm  
By *Plasty.sg*

Zoom Talk  
Join us to learn about how we transform plastic waste (including masks) into reusable goods and close the plastic loop!



The Waste(less) Cafe Exhibition  
30 Jun to 31 Jul 23

Learn the simple actions you can take to Say YES to Waste Less!



**BYE** Bye Plastic! Photo Contest  
1 Jul to 14 Jul 23

Capture 2 photos depicting plastic-less initiatives @ home or office and stand a chance to walk away with attractive vouchers!



**MORE INFO**

## SingHealth Polyclinic



### War Against SINGLE-USE Plastic

#### If you are Event Organiser

Organise Eco-Friendly Events to minimize impact to the environment



Scan QR code or click [HERE](#) to access the guidelines in FormSG for organising environmentally friendly events. Take mindful steps to make your event sustainable.

Complete the FormSG and submit to PACE Committee before the start of your event to receive Green Event Certification.



Get recognised and demonstrate your commitment to sustainability!

#### If you are Participant

### Bring Your Own CUTLERIES

Practice sustainable living at Events

Bring your own reusable cutlery. Be your skill, bring your own reusable plates/containers/water bottles!

Together, let us work towards reducing plastic waste!

For more information, please contact:  
PACE Committee (Sustainability & Greening Division)  
SingHealth Group, 12022020, Singapore, 12022020

An initiative by PACE Committee (Single-Use)



## Environmental Shared Service



### HOW TO ORGANISE ENVIRONMENTALLY FRIENDLY EVENTS



Did you know that you can 'go green' when organising events by adopting environmentally friendly practices? Here are some ways to make your events more sustainable:

#### Venue Selection & Event Invitation

- Select venues near public transport nodes such as MRT stations or bus stops.
- Provide public transport or carpool instructions in the invite.
- This decreases the number of vehicles emitting pollutants for improved air quality and lower greenhouse gas emissions.

#### Catering

- Order for 90% of expected attendance and avoid too much staples like noodles and rice.
- Request participants to bring their own reusable crockery and cutlery.
- This helps to reduce the amount of waste being sent to landfill and encourages sustainable habits.

#### Event Materials & Collaterals

- Adopt paperless registration and opt for e-marketing instead of printed posters.
- Minimise the distribution of brochures or materials, brochures or booklets.
- Reducing paper consumption conserves valuable resources and reduces the environmental impact associated with their extraction and processing.



Scan the QR code to learn more about the guidelines by Ministry of Sustainability and the Environment (MSE), in organising environmentally friendly events. Remember, every action, no matter how small, can contribute to a healthier and more sustainable planet!

Brought to you by the Environmental Sustainability Shared Service

Stay tuned for our upcoming E2E3 event which featuring our tips on how to organise environmentally friendly events!



## SingHealth Community Hospitals

### SCH TOWN HALL SUSTAINING OUR FUTURE: BUILDING A GREEN COMMUNITY

THURSDAY 12:30 PM - 1:30 PM  
14 SEP 2023 SKCH AUDITORIUM

Buffet lunch for staff starts at 11:45am! (First-come-first-served)

#### THE GUEST SPEAKER

### MR ANG CHEE CHIANG

Senior Vice President, Centre Management, Constellation



Co-Chairing Centre Management at Singapore's E2E3. Mr Ang Chee Chiang, a seasoned executive and award-winning customer experience specialist, is a leader in business. He also champions sustainable initiatives through becoming a net-zero carbon NICE venue.

Mr Ang Chee Chiang's passion for sustainable operations management, strong customer experience and social responsibility comes from his previous tenure at Parkway Shuttle, National Healthcare Group, Changi Airport Group (CAAS) and National Environment Agency.

#### DO YOUR PART...

Bring your own cutlery and food containers for the buffet and redeem special goodies\* from us!

Support SCH's sustainability efforts by coming in your best green outfit!

\*Limited to 1st 100 seats only.



# Building a Culture of Sustainability



**KKH SYMPOSIUM ON CLIMATE CHANGE AND SUSTAINABILITY IN HEALTHCARE SETTINGS**  
01 December, 2023  
10:30 AM – 1:00 PM at KKH Auditorium (L1)

Registration starts at 9:00AM, closes on receipt by 10:30AM

Climate Change is undeniably affecting our way of life, and with the global and national conversation on the environmental sustainability of healthcare 'heating up', this Symposium hopes to start a conversation on how all healthcare professionals can collaborate and synergise our efforts to reduce our carbon footprint in our hospital environment.

Our speakers, who are industry leaders and professionals will be sharing their experiences and offer some insights on the balancing of Patient Care and Sustainability in our Green Transformation.

**PROF LAM KHEE POH MR ANG KIAN SENG MR. ALEX LAM**

Scan here to Register Now




**HAPPENING TODAY FROM 11AM TO 4PM**  
**EARTH DAY CELEBRATION**  
OUR LOUNGE @ 3 & KKH AUDITORIUM

**OUR LOUNGE @ 3**

**BIO-ENZYME CITRUS CLEANER WORKSHOP**  
(2pm to 3pm)  
\$6 per pax

**COFFEE BODY SCRUB**  
(3pm to 4pm)  
\$6 per pax

**Oma-kaki**  
**OMA-KAKI WITH CHEF JORDI NUGERA**  
Feast on a range of food from Western, Chinese and Indian menu options.  
Featuring Chef Jordi's plant-based menu curated for Oma-kaki Earth Day

Organized by **sodexo**

**KKH AUDITORIUM**

**SMOOTHIE BEE**  
Get a delicious smoothie the green way - without electricity while getting some simple exercise!  
Price: \$2.50 / smoothie  
All proceeds from Smoothie Bee sale will go to KKH Health Fund.

**YUMMY MUFFINS**  
Muffins made from 100% recycled paper!  
Price: \$2.00 / muffin  
All proceeds from muffin sale will go to KKH Health Fund.

**PRODUCTS CRAFTED**  
Each item is designed in a circular economy with functionality.  
Product available here

**SUSTAINABILITY ECO**  
Food Sustainability - transformed into Eco

**SHOWCASE OF SUSTAINABILITY**  
Showcase of KKH Sustainability.

**VOTE FOR THE KKH EARTH DAY CHALLENGE WINNER**  
Cast your votes here

**FREE PHOTOBOTH**  
Simplify snap by app

**EARTH DAY CELEBRATION HAPPENING IN KKH AUDITORIUM**  
A day to celebrate the planet and the people who care for it. Join us for a day of fun, learning and action. We'll have a range of activities for everyone to enjoy. All proceeds from the day will go to the KKH Health Fund.

**SMOOTHIE BEE**  
Get a delicious smoothie the green way - without electricity while getting some simple exercise!  
Price: \$2.50 / smoothie  
All proceeds from Smoothie Bee sale will go to KKH Health Fund.

**YUMMY MUFFINS**  
Muffins made from 100% recycled paper!  
Price: \$2.00 / muffin  
All proceeds from muffin sale will go to KKH Health Fund.

**PRODUCTS CRAFTED FROM RECYCLED USED COFFEE GROUNDS AND HULLS**  
Each item is designed in a circular economy with functionality and re-use of coffee grounds and hulls.  
Product available here

**SUSTAINABILITY BOOST BY NATURE THERAPY STUDIO**  
Join us for a day of fun, learning and action. We'll have a range of activities for everyone to enjoy. All proceeds from the day will go to the KKH Health Fund.

**SHOWCASE OF SUSTAINABILITY BY KKH**  
A day to celebrate the planet and the people who care for it. Join us for a day of fun, learning and action. We'll have a range of activities for everyone to enjoy. All proceeds from the day will go to the KKH Health Fund.

**VOTE FOR THE KKH EARTH DAY CHALLENGE WINNER**  
Cast your votes here

**FREE PHOTOBOTH**  
Simplify snap by app

EDMs to highlight the upcoming event and rally support from colleagues

03

# Building a Culture of Sustainability



Clean and Green Day 2023



03

# Building a Culture of Sustainability

- Bulletin Board



- Display Cabinet - Upcycled items



- Conducting of Workshops

- Recycling Corner - Various receptacles for recycling

- Shelving with labels for Donation/ Exchange of pre-loved, unwanted items  
E.g. Stationaries, Books, Crockery



- Anything cotton including jewelry, except shoes
- Shoes ONLY
- Plastic, Paper, Metal
- Electronics

03

# Building a Culture of Sustainability



24-25 March 2023



15 teams, 69 participants

3 Challenge Statements

15 Great Ideas

4 Wining Teams





*Think Green, Define Sustainability*